

## DESCRIPTION

## DIFFUSED GAS AERATION APPARATUS

## TECHNICAL FIELD

The present invention relates to a diffused gas aeration  
5 apparatus used for: water treatment and water purification of  
industrial effluent, supplied water and sewage, lakes and  
marshes, rivers, groundwater, and so on; removing and collecting  
foreign substances in gas; and a bioreactor or the like.  
Specifically, the present invention relates to an operation to  
10 mix and agitate gas and liquid to make a gas-liquid contact, and  
relates to a diffused gas aeration apparatus used for:  
dissolving oxygen in the air in water by aerating air in the  
water; diffusing a volatile substance such as ammonia,  
trichloroethane, methylene chloride, chlorine or trihalomethane  
15 that remains dissolved in water; removing and collecting a  
foreign substance in gas such as hydrogen chloride, sulfur  
dioxide or dust by means of reaction absorption and trapping;  
and further, enzymatic reaction, micro-organic reaction, and so  
on.

## 20 BACKGROUND ART

Conventional diffused gas aeration apparatuses can be  
classified broadly into those of an air-diffusing method  
(bubble) and those of a mechanical agitation method (surface  
agitation). As shown in FIG. 16, regarding an aeration  
25 processing apparatus 110 by means of the air-diffusing system in

particular, a large number of panel diffusers 112, diffuser pipes and the like are disposed on the bottom of an aeration tank 111, and pressurized air is supplied thereto through an air blower 113 and a pneumatic dispatch line 114 to execute aeration processing. Further, when a nitrogen compound such as ammonia which remains dissolved in liquid is diffused and then cleaned and collected, a packed column, a plate column or the like is frequently used as shown in FIG. 17. In the case of a diffusion processing apparatus 115 of the packed column method, liquid is supplied from the upper part of a packed column 116, and gas is supplied from the lower part of the column. While gas-liquid contact takes place by a countercurrent through packing 117 placed inside the column, a volatile substance such as ammonia ( $\text{NH}_4^+$ ), organic solvent, etc. in the liquid is diffused toward the gas side, so that the cleaning and collecting of the liquid are executed.

Further, as a gas-liquid contact reactor for an apparatus of processing exhaust gas which contains dust and sulfurous acid gas, a cylindrical exhaust gas diffuser pipe with a number of gas blowoff holes is used. An exhaust gas treating method which uses this exhaust gas diffuser pipe is disclosed in Japanese Published Patent Application No. H7-308536 and Japanese Published Patent Application No. H9-865; however, gas-liquid contact efficiency between liquid and bubbles which pour out of a number of gas blowoff holes is low. In addition, there is a

problem of blockage caused by the accretionary growth of calcium sulfate, which is a reaction product.

Further, regarding a diffused gas aeration apparatus using a conventional static mixer, oxygen absorption efficiency is low due to structural reasons; also, it is difficult to manufacture a diffused gas aeration apparatus with a wide bore (500mm or more in diameter), and even if possible, gas-liquid contact efficiency will be low. Further, the cost of production will be high.

Furthermore, the bore diameter of an air blowoff hole of an air-supplying pneumatic dispatch tube that is disposed in the lower part of a conventional static mixer is in the range of 10 to 40mm. One or more blowoff holes are provided on the upper surface of this pneumatic dispatch tube.

Since the diameter of each bubble supplied from the blowoff holes is large, gas-liquid contact efficiency is low and contact time is long.

As a result, the total length of a static mixer becomes long, and apparatus cost becomes high.

[Patent Literature 1] Japanese Published Patent Application No. H2-198694

[Patent Literature 2] Japanese Published Patent Application No. S44-8290

[Patent Literature 3] Japanese Published Patent Application No. S53-36182

[Patent Literature 4] Japanese Published Patent Application No.  
H5-168882

[Patent Literature 5] Japanese Published Patent Application No.  
H7-284642

5 [Patent Literature 6] Japanese Published Patent Application No.  
H7-308536

[Patent Literature 7] Japanese Published Patent Application No.  
H9-865

[Patent Literature 8] Japanese Published Patent Application No.  
10 H10-80627

[Patent Literature 9] Japanese Published Patent Application No.  
H10-85721

[Non-patent Literature 1] S.J. Chen et al. "STATIC MIXING  
HANDBOOK" Chemical Research Institute, published in June 1973

15 [Non-patent Literature 2] Kiichiro Matsumura, Yasushi Morishima  
et al. "STATIC MIXER - FUNDAMENTALS AND APPLICATIONS" Nikkan  
Kogyo Shimbun, Ltd., published on September 30, 1981

#### DISCLOSURE OF THE INVENTION

##### [Problems to be solved by the Invention]

20 A conventional diffused gas aeration apparatus requires a  
large area, because oxygen dissolving efficiency and gas  
absorption efficiency are low. Further, more air than necessary  
that contains oxygen is pressurized and supplied to panel  
diffusers and the like to execute mixture and agitation in an  
25 aeration tank. Thus, a great deal of electric power is consumed.

Also, a conventional diffusion processing apparatus such as a packed column or a plate column requires periodic maintenance, because a calcium compound, microorganisms and the like in liquid adhere to packing, plates, etc. and grow, causing clogging. Further, a diffused gas aeration apparatus using a conventional static mixer has been low in oxygen absorption efficiency and it is difficult to increase in size. Accordingly, the present invention aims at providing a diffused gas aeration apparatus in which effluent and the like are purified and also foreign substances in gas are removed and collected with improving gas-liquid contact efficiency, and executing aeration, diffusion and reaction treatment extremely effectively, in an energy-saving and space-saving manner, at low cost and without the need for maintenance. Further, the present invention aims at providing a bioreactor capable of being used for highly efficient enzymatic reaction and micro-organic reaction.

[Means for Solving the Problems]

A first diffused gas aeration apparatus of the present invention for solving the above-described problems is a diffused gas aeration apparatus including: a cylindrical passage tube substantially disposed vertically in which fluid passes in the longitudinal direction and in which a static mixer is provided, and a gas blowoff portion disposed on the lower end side of the passage tube, which gushes and supplies gas to the inside of the passage tube through a pneumatic dispatch line and in which a

spray nozzle is provided; wherein gas is supplied to the gas blowoff portion of the pneumatic dispatch tube, liquid is introduced into the passage tube from the lower side of the passage tube, the gas and liquid flow upward in a parallel direction in the passage tube, and the gas and liquid come to gas-liquid contact inside the passage tube to be discharged into liquid from the upper end side of the passage tube. In such diffused gas aeration apparatus is disposed a static mixer which mixes and agitates fluid utilizing the flow energy of fluid requiring no mixture agitation power and is disposed a gas blowoff portion below the static mixer; and liquid is introduced from under the gas blowoff portion by means of the gushing energy. The gas and liquid flow in a parallel direction through the passage tube from the lower end side to the upper end side to be in gas-liquid contact and mixture, and then aeration, diffusion and reaction treatment are executed.

Further, a second diffused gas aeration apparatus of the present invention for solving the above-described problems is a diffused gas aeration apparatus including: a cylindrical passage tube substantially disposed vertically in which fluid passes in the longitudinal direction and in which a static mixer is provided, and a gas blowoff portion disposed on the lower part of the passage tube, which gushes and supplies gas to the inside of the passage tube and in which a static mixer is provided; wherein gas is supplied to the gas blowoff portion, liquid is

introduced into the passage tube from the lower side of the passage tube, the gas and liquid flow upward in a parallel direction in the passage tube, and the gas and liquid come to gas-liquid contact and mixture inside the passage tube to be  
5 discharged from the upper end side of the passage tube into liquid.

Further, each of the static mixers disposed in the passage tube and disposed in the gas blowoff portion has a plurality of spiral blades which are either right twisted or left twisted to  
10 form a plurality of fluid passages, and the fluid passages are joined through an opening of blades in the longitudinal direction to each other, and the blades are formed of perforated boards.

#### [Effect of the Invention]

15 According to the diffused gas aeration apparatus of the present invention, power consumption can be reduced considerably, because gas-liquid contact efficiency is improved. Further, time required for aeration, diffusion and reaction treatment is reduced by improving gas-liquid contact efficiency. Furthermore,  
20 since gas-supplying ability is improved by the unit area with respect to the diffused gas aeration apparatus, a large area in the horizontal direction is not required for installation, leading to saving the space and to reducing construction engineering costs and apparatus costs to be low. Further, the  
25 construction cost of air-supplying pipes or the like is lowered.

Moreover, no shutdown of operation owing to clogging arises, so that maintenance costs and manufacturing management costs become low. Further, since no stagnant part (dead space) of fluid exists, enlargement of the apparatus is facilitated.

## 5 BEST MODE FOR CARRYING OUT THE INVENTION

Hereinafter, embodiments of the present invention will be explained referring to the attached drawings. FIG. 1 is a pattern diagram showing a first embodiment according to the present invention. Similarly, FIG. 2 is a pattern diagram of a  
10 second embodiment, similarly FIG. 3 is a pattern diagram showing a third embodiment, FIGS. 4A and 4B are perspective views of passage tubes with blades, showing an embodiment of a static mixer used in the present invention, and FIG. 5 is a basic constitutional diagram showing an embodiment of a static mixer  
15 used in the present invention. FIG. 6 is a schematic diagram of a diffused gas aeration apparatus according to a first embodiment of the present invention, and FIG. 7 is a perspective view showing an embodiment of a spray nozzle used in a first embodiment of the present invention. Similarly, FIG. 8 is a  
20 schematic view of a diffused gas aeration apparatus according to a second embodiment of the present invention. FIG. 9 is a partly schematic bottom view of a diffused gas aeration apparatus according to a second embodiment of the present invention. FIG. 10 is a partly schematic perspective view of a gas blowoff  
25 portion according to a second embodiment of the present



invention. FIG. 11 is a schematic sectional view of a diffused gas aeration apparatus according to a third embodiment of the present invention. FIG. 12 is a block diagram showing an embodiment when a diffused gas aeration apparatus according to the present invention is applied to aeration processing of an activated sludge method. FIG. 13 is a block diagram showing an embodiment when the apparatus is similarly applied to diffusion processing of effluent. FIG. 14 is a block diagram showing an embodiment when the apparatus is similarly applied to an exhaust gas treating apparatus, FIG. 15 is a block diagram showing an embodiment when the apparatus is similarly applied to biological reaction using enzymes or microorganisms, FIG. 16 is a pattern diagram showing an aeration processing apparatus of a conventional panel diffuser method, and FIG. 17 is a pattern diagram showing a diffusion processing apparatus of a conventional packing method.

[Embodiment 1]

FIG. 1 is a pattern diagram showing a first embodiment according to the present invention. In a cylindrical passage tube 1 substantially disposed vertically in which fluid passes in the longitudinal direction, a set of static mixer 2 is provided; a gas blowoff portion 5 in which a spray nozzle that supplies gas through a pneumatic dispatch line 4 is provided is disposed in a space portion 3 below the static mixer 2; and a liquid-introducing portion 6 which introduces liquid (FL) is

disposed further below the gas blowoff portion 5. In a diffused gas aeration apparatus 7 which is thus constructed, gas (FG) is gushed and supplied in the upward direction from the gas blowoff portion 5 to the lower end of the static mixer 2 in the passage tube 1 through the space portion 3, and by means of air-lift effect generated by the ascending force of the gas (FG), liquid (FL) is introduced from the liquid-introducing portion 6 on the lower end of the passage tube 1 into the space portion 3 in the passage tube 1. The gas (FG) and accompanying liquid (FL) flow upward in a parallel direction through the static mixer 2 to be made fine and in gas-liquid contact, and then are discharged into liquid. Thus, aeration, diffusion or chemical reaction progresses between liquid and gas with sufficient gas-liquid contact.

15 In addition, it is preferable that the gas blowoff portion 5 be disposed in the range of 0.2 to 3 times the diameter of the static mixer 2 away from the lower end of the static mixer 2. Further, the liquid-introducing portion 6 may be used, with an opening provided in the tube wall at the lower part of the passage tube 1. With this, the circulating flow of liquid improves.

In this embodiment, by gushing and supplying gas (FG) from below the static mixer 2 in the upward direction from the spray nozzle of the gas blowoff portion 5 through the pneumatic dispatch line 4, the ascending force of rising gas (FG)

25

generates air-lift effect, whereby gas (FG) which rises involving liquid (FL) introduced from the lower part of the passage tube 1 and the liquid (FL) flow in a parallel direction through the static mixer 2 to be made fine and be in gas-liquid contact by the mixture and agitation function and then are discharged into liquid, where aeration, diffusion or chemical reaction is executed. The above gas-liquid mixture and agitation operation are executed without power and with high efficiency. Hence, energy can be saved.

10 [Embodiment 2]

Similarly, FIG. 2 is a pattern diagram showing a second embodiment of the present invention. In a cylindrical passage tube 8 substantially disposed vertically in which fluid passes in the longitudinal direction, a set of static mixer 9 is provided and a gas blowoff portion 12 that supplies gas (FG) through a pneumatic dispatch line 11 is disposed in a space portion 10 below the static mixer 9. In the gas blowoff portion 12 is provided a static mixer 13. Further, below the static mixer is disposed a liquid-introducing portion 14 which introduces liquid (FL). In a diffused gas aeration apparatus thus constructed, gas (FG) is gushed and supplied from the static mixer 13 provided in the gas blowoff portion 12 on the lower end of the static mixer 9 in the passage tube 8 through the space portion 10. Liquid (FL) is introduced from the liquid-introducing portion 14 on the lower end side of the passage tube

8 into the space portion 10 by means of air-lift effect generated by the ascending force of the gushing gas (FG). Gas (FG) which has been made fine and accompanying liquid (FL) flow upward in a parallel direction through the static mixer 9 to be  
5 in gas-liquid contact and then to be discharged into liquid. Thus, aeration, diffusion and chemical reaction progress with liquid and gas in gas-liquid contact sufficiently.

[Embodiment 3]

Similarly, FIG. 3 is a pattern diagram showing a third  
10 embodiment according to the present invention. In a cylindrical passage tube 16 in which fluid passes and a set of static mixer 17 is provided, and a plurality of gas blowoff portions 20 which supply gas (FG) through a pneumatic dispatch line 19 are disposed in a space portion 18 below the static mixer 17. The  
15 pneumatic dispatch line 19 is provided from top to bottom through an opening in the longitudinal direction of the static mixer 17.

In a diffused gas aeration apparatus 21 thus constructed, by gushing and supplying gas (FG) from under the static mixer 17  
20 in the upward direction from the gas blowoff portions 20 through the pneumatic dispatch line 19, liquid (FL) introduced from a liquid-introducing portion 22 on the lower end side of the passage tube 16 and rising gas flow in a parallel direction through the static mixer 17, so that gas-liquid contact proceeds  
25 in the same manner as described above.

In addition, by providing the gas blowoff portions 20 with static mixers to be used similarly to the second embodiment of the present invention, gas-liquid contact efficiency will further be improved. The number of gas blowoff portions 20 can be flexibly decided, depending upon the purpose.

Further, a passage tube 16 with a wide bore (500mm or more in diameter) can be used, which enables gas-supplying ability per passage tube to improve a great deal, so that processing time can be shortened. Further, since the number of pneumatic dispatch lines arranged decreases, piping work costs and maintenance costs are also reduced to be low. Further, the enlargement of an apparatus can be facilitated.

[Embodiment 4]

FIGS. 4A and 4B show an embodiment of a static mixer used in the present invention; FIG. 4A is a schematic perspective view of a passage tube with right twisted spiral blades, and similarly, FIG. 4B is a schematic perspective view of a passage tube with left twisted blades. In FIG. 4A, three right twisted blades 25 are provided in a static mixer 24 disposed in a cylindrical passage tube 23. The blades 25 are formed of perforated boards with a number of holes 26. Further, there are provided three fluid passages 27, and the fluid passages 27 are continuously joined to each other in the whole longitudinal direction of the blades 25 through an opening 28. In FIG. 4B, similarly three left twisted blades 31 are provided in a static

mixer 30 disposed in a cylindrical passage tube 29. The blades 31 are formed of perforated boards with a number of holes 32. Further, there are three fluid passages 33 are provided, and the fluid passages 33 are continuously joined to each other in the whole longitudinal direction of the blades 31 through an opening 34. In the passage tubes 23 and 29 in which the static mixer 24 and 30 are disposed, respectively constructed as shown in FIGS. 4A and 4B, while flowing through right twisted or left twisted spiral blades, gas (FG) and liquid (FL) are made to be in gas-liquid contact by continuously repeating the turning and dividing in the rightward or leftward direction, joining, turning over, and shearing stress reaction; and then are discharged into liquid.

In addition, preferably the diameter of the holes (26 and 32) provided in the blades 25 and 31 is in the range of 5 to 30mm, and preferably the aperture ratio of the holes (26 and 32) is in the range of 5 to 80%. Further, preferably the rising rate of gas in the passage tubes (23 and 29) is in the range of 0.1 to 10m/s, more preferably 0.5 and 5m/s. Furthermore, preferably the twisted angle (spiral angle) of the blades 25 and 31 is 90°, 180° or 270°; however, 15°, 30°, 45°, 60° or the like can also be used. In the case where a passage tube with a wide bore (500mm or more in diameter) is made, it is possible to make blades (25 and 31) of small twist angles such as 15° and 30°, and to connect three blades with the arrangement of 30° + 30° +

30° = 90°; for example. By doing so, production and processing can be made easy, and the cost of production becomes low. It should be noted that it is possible to accordingly select an arrangement of blades of different twist angles.

5 [Embodiment 5]

FIG. 5 is a basic constitutional diagram showing an embodiment of a static mixer used in the present invention.

In FIG. 5, right twisted and left twisted spiral blades 36 and 37 having a plurality of fluid passages are provided in a cylindrical passage tube 35 with a cylindrical space portion 38 in between. Further, a cylindrical space portion 39 is formed below the left twisted blade 37. Note that the arrangement of the right twisted and left twisted blades 36 and 37 in the passage tube 35 is not limited to this basic constitutional diagram, and the blades 36 and 37 can be arranged accordingly, for example, as follows: right + left + right; right + left + right + left; etc. In the passage tube 35 thus constructed, while flowing upward in a parallel direction from the lower part of the passage tube 35 through the space portion 39, through the left twisted blade 37, the space portion 38 and the right twisted blade 36, gas (FG) and liquid (FL) are made in gas-liquid contact by continuously repeating the turning and dividing in the leftward and rightward directions, joining, turning over and shearing stress effect, and then are discharged into liquid.

[Embodiment 6]

FIG. 6 is a schematic diagram of a diffused gas aeration apparatus according to the first embodiment of the present invention. A diffused gas aeration apparatus 40 includes a cylindrical passage tube 43 in which a static mixer 41 is provided and a space portion 42 is provided below the static mixer 41, and two supporting boards 46 in which a gas blowoff portion 44 is provided to be connected to a pneumatic dispatch tube 45 which supplies gas. The pneumatic dispatch tube 45 has the gas blowoff portion 44 provided with a spray nozzle that gushes gas in the vertical direction, and the side opposite to the side where gas enters is closed. The diffused gas aeration apparatus 40 thus constructed is disposed in liquid, and with respect to gas (FG), pressurized gas (FG) is supplied from the gas blowoff portion 44 to the inside of the space portion 42 of the passage tube 43 through the pneumatic dispatch tube 45 by means of a blower, compressor or the like. The gas (FG) involving liquid (FL) from a liquid-introducing portion 47 on the lower end of the passage tube 43 and making the liquid (FL) accompany the gas (FG) by means of air-lift effect generated by the ascending force of the gas (FG) supplied, the gas (FG) and the liquid (FL) flow in a parallel direction through the static mixer 41 to be in gas-liquid contact, and then are discharged into liquid, where aeration, diffusion and reaction treatment are performed. Using the spray nozzle for the gas blowoff



portion 44, gas (FG) is dispersed in liquid (FL) efficiently, thereby improving gas-liquid contact efficiency. It is preferable that this spray nozzle 48 be the one shown in FIG. 7, which is a conical, multilayered structure capable of being in a  
5 blowoff state.

[Embodiment 7]

FIG. 8 is a schematic diagram of a diffused gas aeration apparatus according to the second embodiment of the present invention. Similarly to FIG. 6, a diffused gas aeration  
10 apparatus 49 includes a cylindrical passage tube 50 which has at its lower part a space portion 52 and a liquid-introducing portion 53, a cylindrical pneumatic dispatch tube 55 which has a static mixer 51 and a gas blowoff portion 54, and two supporting  
15 boards 56 which support the passage tube 50 and the pneumatic dispatch tube 55. At the gas blowoff portion 54 is disposed a static mixer 57 formed of a plurality of right twisted spiral blades. Gas-liquid contact effect between gas (FG) and liquid (FL) is omitted on the grounds that it is similar to the above-described FIG. 6; since the static mixer 57 has been disposed at  
20 the gas blowoff portion 54 of the pneumatic dispatch tube 55, gas (FG) flows upward together with liquid (FL) in the space portion 52 of the passage tube 50 made to be fine by means of the occurrence of turbulence. The gas (FG) which has been made into fine structure and the liquid (FL) flow through the static  
25 mixer 51 to be in gas-liquid contact highly efficiently, and

then are discharged into liquid, where aeration, diffusion and reaction treatment are operated.

FIG. 9 is a partly schematic bottom view of a diffused gas aeration apparatus according to the second embodiment of the present invention. The bottom surface of a diffused gas aeration apparatus 58 includes three right twisted blades 60 provided inside a cylindrical passage tube 59 and a cylindrical pneumatic dispatch tube 61. The blades 60 are formed of perforated boards with a number of holes 62 bored in the thickness direction and have an opening 63 in the whole longitudinal direction of the blades 60.

FIG. 10 is a partly schematic perspective view of a gas blowoff portion according to the second embodiment of the present invention. A pneumatic dispatch tube 64 has an inverted T-shape, a gas blowoff portion 65 is provided with three right twisted spiral blades 66 to form three fluid passages 67, and the fluid passages 67 are continuously joined to each other in the whole longitudinal direction of the blades 66 through an opening 68. The blades 66 are formed of perforated boards with a number of holes 69 that have been bored in the thickness direction. In this pneumatic dispatch tube 64, with respect to the flow of gas (FG), turbulence is caused by straight flow which moves straight through the opening 68, spiral flow which flows along the three spiral blades 66, and divided flow which passes through the holes 69 of the blades 66, so that gas (FG)

is made into fine structure. Utilizing the gas (FG) of the fine structure, gas-liquid contact efficiency further improves. It should be noted that the twist direction of the blades 66, the twist angle thereof, the combination of the twist direction and angle thereof, the diameter of the holes thereof, and the aperture ratio of the holes thereof can be selected accordingly from a variety of examples. Further, it is preferable that the gas blowoff portion 65 be positioned at the distance of 0.2 to 3 times the diameter of the passage tube away from the lower end side of the static mixer provided in the above described passage tube 59.

[Embodiment 8]

FIG. 11 is a schematic sectional view of a diffused gas aeration apparatus according to the third embodiment of the present invention. With respect to a diffused gas aeration apparatus 70, two or more 90° right twisted blades 72 are provided in a cylindrical passage tube 71 in which fluid passes to form a static mixer 73; a cylindrical pneumatic dispatch tube 75 which supplies gas is disposed through an opening 74 in the static mixer 73; two gas blowoff portions 76 are disposed; and static mixers 77 are provided in the gas blowoff portions 76. The blades 72 are formed of perforated boards with a number of holes 78. In the diffused gas aeration apparatus 70 thus constructed, gas (FG) pressurized by gas-supplying means such as a blower, compressor, gas cylinder (not shown in the figure),

etc. is gushed and supplied in the upward direction from below the static mixer 73 through the pneumatic dispatch tube 75, the gas blowoff portion 76 and a space portion 79. By means of air-lift effect generated by the ascending force of the gas (FG), liquid (FL) is introduced from a liquid-introducing portion 80 at the lower end of the passage tube 71 into the space portion 79 in the passage tube 71. The gas (FG) and accompanying liquid (FL) flow upward in a parallel direction in the passage tube 71 through the static mixer 73 to be made into fine structures and to be made in gas-liquid contact by means of mixture and agitation, and then are discharged into liquid. Thus, aeration, diffusion or chemical reaction continuously proceeds with liquid and gas being in gas-liquid contact with high efficiency. It should be noted that, similarly to the above described embodiments, the twist direction of spiral blades used in the embodiment; the twist angle thereof; the number thereof; the diameter of the holes thereof; the aperture ratio, diameter and height of perforated boards; etc. can be decided accordingly to the use. Since the bore of the passage tube 71 has been enlarged a great deal (500mm or more in diameter), it is possible for the diffused gas aeration apparatus 70 to obtain energy saving due to improvement in gas-providing ability per piece of apparatus, leading to reaction management time to be shortened, space saving due to decrease in the volume of an aeration tank, and maintenance-free nature with a construction in which stagnant

parts (dead spaces) of fluid do not arise.

[Embodiment 9]

FIG. 12 is a block diagram showing an embodiment when a diffused gas aeration apparatus according to the present invention is applied to aeration processing of an activated  
5 sludge method.

A diffused gas aeration apparatus 81 is disposed at the bottom of an aeration tank 82 storing raw water, and includes a blower 83 and a pneumatic dispatch line 84 supplying air to the  
10 lower part of this diffused gas aeration apparatus 81, a raw water supplying line 85 supplying raw water, and a processed water discharging line 86 discharging processed water. Further, it is preferable that a liquid-introducing portion of the diffused gas aeration apparatus 81 be positioned at the distance  
15 of 50 to 200mm away from the bottom of the aeration tank 82. In the diffused gas aeration apparatus 81 thus constructed, by means of air-lift effect generated by the ascending force of air supplied from the lower part of the diffused gas aeration apparatus 81 through the blower 83 and the pneumatic dispatch  
20 line 84, while flowing in a parallel direction through the diffused gas aeration apparatus 81, raw water and air are mixed and agitated, with oxygen in the air dissolved in the raw water and the raw water cleaned the number of times intended or repeatedly by aerobic microbes, and then are discharged from the  
25 processed water discharging line 86.

Additionally, preferably the supply rate of the amount of air which flows from the lower side to the upper side inside the diffused gas aeration apparatus 81 is, when the depth of water inside the aeration tank 82 is 2 to 6m, in the range of 1800 to 21000m<sup>3</sup>/m<sup>2</sup>·hour, and more preferably in the range of 3600 to 12000m<sup>3</sup>/m<sup>2</sup>·hour. Further, when a diffused gas aeration apparatus 81 with a diameter of 150mm is used, the area for aeration and agitation per piece of apparatus is 3 to 8m<sup>2</sup>. Furthermore, the blowoff pressure of the blower 83 may be the sum of the underwater pressure and the pressure loss of the pneumatic dispatch line 84.

When comparing air-flow resistance of a conventional panel diffuser method to that of the method according to the present invention, the resistance by the method of the present invention is 1/5 to 3/5. Further, the compared results of performance of conventional methods A, B, and C in which static mixers provided inside diffuser pipes are used, with the method by the present invention is shown in Table 1. As shown in Table 1, according to the method of the present invention, the air-supplying ability per piece of apparatus is 100Nm<sup>3</sup>/m<sup>2</sup>·Hr, whereas the conventional methods are 80, 12, and 17Nm<sup>3</sup>/m<sup>2</sup>·Hr. Similarly, regarding the oxygen absorption efficiency: 13.5% against 8.3, 10.5, and 13.0%. [Table 1]

	Present Invention	Conventional Method A	Conventional Method B	Conventional Method C
Volume of Gas-Liquid Mixture Portion ( $\text{m}^3$ )	0. 0 0 6	0. 0 0 5	0. 1 0 5	0. 1 2 4
Air supplying Ability ( $\text{Nm}^3/\text{m}^2 \cdot \text{min}/\text{apparatus}$ )	1 0 0	8 0	1 2	1 7
Oxygen Absorption Efficiency % (Absorbed Amount / Supplied Amount $\times 100$ )	1 3. 5	8. 3	1 0. 5	1 3. 0

[Embodiment 10]

5           FIG. 13 is a block diagram showing an embodiment when a diffused gas aeration apparatus according to the present invention is applied to the diffusion processing of effluent.

As is similar to the embodiment of the above described FIG. 12, a diffused gas aeration apparatus 87 according to the present invention is disposed at the bottom of a cylindrical diffusion tank 88; a blower 89 and a pneumatic dispatch line 90 which supply air to the lower part of this diffused gas aeration apparatus 87, an effluent-supplying line 91 which supplies effluent, and a processed water discharging line 92 which discharges processed water that has been cleaned are provided. Further, an exhaust line 93 is provided with a cooling apparatus

or an absorption apparatus which collects volatile substances. In the diffused gas aeration apparatus 87 thus constructed, volatile substances in effluent such as trichloromethane, trihalomethane, ammonia, chlorine and krypton are moved toward  
5 the supplied air to be in diffusion processing, and then are collected and cleaned by the cooling apparatus or the absorption apparatus through the exhaust line 93. The cleaned air is released to atmospheric air.

It should be noted that the kind of gas supplied is not  
10 limited to the air, and inactive gasses such as nitrogen, helium, argon and carbon monoxide gas can be used accordingly. For example, diffusion processing can be performed with respect to oxygen which remains dissolved in liquid, by using nitrogen gas. Preferably, the supplying rate of gas to be supplied to the  
15 inside of the diffused gas aeration apparatus 87 is, when the depth of water inside the diffusion tank 88 is 1 to 3m, in the range of 3600 to 18000m<sup>3</sup>/m<sup>2</sup>·hour, and more preferably in the range of 7200 to 15000m<sup>3</sup>/m<sup>2</sup>·hour.

[Embodiment 11]

20 FIG. 14 is a block diagram showing an embodiment when diffused gas aeration processing according to the present invention is applied to exhaust gas treatment.

A plurality of diffused gas aeration apparatuses 94 are disposed in predetermined positions in a cylindrical reaction  
25 tank 95, and below the diffused gas aeration apparatuses 94 is



provided a pneumatic dispatch line 97 that supplies exhaust gas through a blower 96, and a new liquid supplying line 98 which supplies water or absorbed liquid, a discharging line 100 which discharges absorption liquid 99 to the outside of the reaction tank 95 and an exhaust line 101 which discharges exhaust gas that has been cleaned from the top of the reaction tank 95 are provided. In the diffused gas aeration apparatus 94 thus constructed, exhaust gas containing  $\text{HCl}$ ,  $\text{SO}_x$ ,  $\text{NO}_x$ ,  $\text{NH}_3$ ,  $\text{H}_2\text{S}$ , dust, etc. is supplied from under the diffused gas aeration apparatus 94 through the blower 96 and the pneumatic dispatch line 97 and is made to be in gas-liquid contact with an absorption liquid made of an alkaline solution such as  $\text{NaOH}$ ,  $\text{CaCO}_3$ ,  $\text{Ca}(\text{OH})_2$ ,  $\text{Mg}(\text{OH})_2$ , etc. or of an acid solution such as  $\text{H}_2\text{SO}_4$ ,  $\text{HCl}$ , etc., making chemical reaction treatment proceed, then the result is dissolved or trapped in liquid, and waste gas cleaned is discharged into atmospheric air through the exhaust line 101.

In the case where this diffused gas aeration apparatus 94 is applied to the removal or trapping of foreign substances in waste gas, waste gas and liquid are mixed and agitated highly efficiently making short-time processing possible, in comparison with a gas-liquid contact method by means of conventional panel diffusers, diffuser pipes, etc. Further, improvement in processing speed leads to saving space and reducing apparatus costs. Furthermore, disposing the diffused gas aeration apparatus 94 with a wide bore (500mm or more in diameter)

improves processing capability and results in further space saving. Moreover, since a stagnant part (dead space) of fluid is unlikely to occur in the diffused gas aeration apparatus 94, the accretionary growth of calcium and the like can be prevented,  
5 which lowers maintenance costs.

[Embodiment 12]

FIG. 15 is a block diagram showing an embodiment when a diffused gas aeration apparatus according to the present invention is applied to reaction by means of enzymes or  
10 microorganisms.

A diffused gas aeration apparatus 102 is disposed in a predetermined position in a cylindrical bioreactor 103, and a pneumatic dispatch line 104 that supplies gas to the lower part of the diffused gas aeration apparatus 102, a raw liquid  
15 supplying line 105 which supplies raw liquid, a reaction product discharging line 106 which discharges reaction products, an exhaust line 107 which discharges gas from the top of the bioreactor 103 and a circulating liquid line 108 which  
20 circulates raw liquid from the liquid surface level of the bioreactor 103 to the lower part are provided. Further, in the bioreactor 103, either a catalyst supporting body 109 which supports enzymes or microorganisms, or a biocatalyst exists in liquid. In the diffused gas aeration apparatus 102 thus  
25 constructed, gas is supplied from the lower part of the diffused gas aeration apparatus 102 through the pneumatic dispatch line

104 by gas-providing means such as a blower, compressor, gas cylinder (not shown in the figure), etc., and raw liquid is supplied through the raw liquid supplying line 105 by supplying means such as a pump or pressurization.

5           Reaction products and gas are discharged to the outside by the reaction product discharging line 106 and the exhaust line 107. Further, raw liquid forms circulating flow from the liquid surface level to the lower part of the bioreactor 103 using the circulating liquid line 108. Gas and raw liquid flow in a  
10 parallel direction through the diffused gas aeration apparatus 102, and biological reaction proceeds by means of the biocatalytic function of enzymes or microorganisms in raw liquid. In the case where the diffused gas aeration apparatus 102 of the present invention is used as a bioreactor, the gas flow rate in  
15 the bioreactor can be operated in a high gas flow rate range of 0.1 to 5m/s, in comparison with a conventional bubble column method, and high oxygen moving rate can therefore be obtained. Further, since the oxygen moving rate is equalized by agitating and making a flow rate distribution in the bioreactor even, dead  
20 spaces are prevented from occurring to enable a large-sized apparatus to be obtained, so that the amount of production will further be improved. Further, the channeling of gas can be prevented, and gas dispersion in highly viscous liquid can be improved. Furthermore, improvement in reaction speed leads to  
25 space-saving and energy-saving, and so the cost of production

can be reduced. In addition the apparatus can be used as a gas-liquid reaction apparatus without using biocatalysts. In addition, in a conventional bubble column, the superficial speed of gas is in the range of 0.01 to 0.1m/s.

5        FIG. 16 is a pattern diagram showing an aeration processing apparatus by means of a conventional panel diffuser method.

As regards a conventional aeration processing apparatus 110, a number of panel diffusers 112 are provided at the bottom surface in an aeration tank 111, and air is supplied to a number  
10 of panel diffusers 112 through a blower 113 and a pneumatic dispatch line 114. The panel diffusers 112 are formed of minute perforated bodies, generating minute bubbles. The amount of blowoff air by conventional panel diffusers 112 is 50 to 400L/min. Also, the air-flow resistance is 1000 to 3000Pa.

15        FIG. 17 is a pattern diagram showing a diffusion processing apparatus by means of a conventional packing method. Regarding a conventional diffusion processing apparatus 115, packing is packed regularly or in irregular manner in a cylindrical diffusion column 116. Gas and raw water pass through packing 117,  
20 flowing in opposite directions to each other to be in gas-liquid contact, and diffusion processing is thus executed. In the case of a conventional packing method, the supplying rate of gas is in the range of 10 to 100m<sup>3</sup>/m<sup>2</sup>·hour.

#### BRIEF DESCRIPTION OF DRAWINGS

25        FIG. 1 is a pattern diagram showing a first embodiment of

the present invention;

FIG. 2 is a pattern diagram showing a second embodiment of the present invention;

FIG. 3 is a pattern diagram showing a third embodiment of the present invention;

FIGS. 4A and 4B are views showing an embodiment of a static mixer used in the present invention, in which FIG. 4A is a schematic perspective view of a passage tube with right twisted spiral blades and similarly FIG. 4B is a schematic perspective view of a passage tube with left twisted spiral blades;

FIG. 5 is a basic constitutional diagram showing an embodiment of a static mixer used in the present invention;

FIG. 6 is a schematic diagram showing a diffused gas aeration apparatus according to a first embodiment of the present invention;

FIG. 7 is a perspective view showing an embodiment of a spray nozzle used in the first embodiment of the present invention;

FIG. 8 is a schematic diagram of a diffused gas aeration apparatus according to a second embodiment of the present invention;

FIG. 9 is a partly schematic bottom view of a diffused gas aeration apparatus according to the second embodiment of the present invention;

FIG. 10 is a partly schematic perspective view of a gas

blowoff portion according to the second embodiment of the present invention;

FIG. 11 is a schematic sectional view of a diffused gas aeration apparatus according to a third embodiment of the present invention;

FIG. 12 is a block diagram showing an embodiment when a diffused gas aeration apparatus according to the present invention is applied to aeration processing of an activated sludge method;

FIG. 13 is a block diagram showing an embodiment when similarly applied to the diffusion processing of effluent;

FIG. 14 is a block diagram showing an embodiment when similarly applied to an exhaust gas treating apparatus;

FIG. 15 is a block diagram showing an embodiment when similarly applied to biological reaction using enzymes or microorganisms;

FIG. 16 is a pattern diagram showing an aeration processing apparatus of a conventional panel diffuser method; and

FIG. 17 is a pattern diagram showing a diffusion processing apparatus of a conventional packing method.

#### DESCRIPTION OF REFERENCE NUMERALS

1, 8, 16, 23, 29, 35, 43, 50, 59, 71:	PASSAGE TUBE
2, 9, 13, 17, 24, 30, 41,	
51, 57, 73, 77:	STATIC MIXER
3, 10, 18, 38, 39, 42, 52, 79:	SPACE PORTION

5, 12, 20, 44, 54, 65, 76:	GAS BLOWOFF PORTION
6, 14, 22, 47, 53, 80:	LIQUID-INTRODUCING PORTION
7, 15, 21, 40, 49, 58, 70, 5 81, 87, 94, 102:	DIFFUSED GAS AERATION APPARATUS
4, 11, 19, 84, 90, 97, 104:	PNEUMATIC DISPATCH LINE
45, 55, 61, 64, 75:	PNEUMATIC DISPATCH TUBE